

SERV-RITE Wire

Thermocouple and Extension Wire

Polyimide Insulated SERIES 512

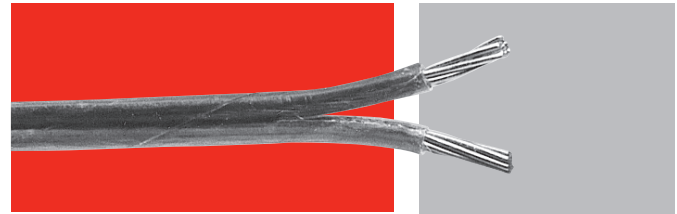
The SERIES 512 is a heavier duty version of SERIES 511 construction, using the same polyimide insulation. Color coding is accomplished using the same colored thread “tracers.” The SERIES 512 has a duplex insulation of polyimide tape. The extra wall of tape yields a construction with increased abrasion resistance.

For higher temperature requirements, choose one of our fiberglass insulated wires.

For improved abrasion resistance, and easier color identification of conductors, specify SERIES 513 when contacting the factory.

Performance Capabilities

- Continuous temperature rating: 600°F (315°C)
- Polyimide fused tape insulation
- Colored tracer used to indicate calibration type
- Available with an optional metallic overbraid for additional abrasion resistance



Applications

- Aerospace
- Petrochemical
- Plastics

Specifications

Continuous use temperature

- 600°F (315°C)

Single use temperature

- 800°F (430°C)

Resistance properties

- Moisture: Excellent
- Chemical: Excellent
- Abrasion: Excellent

Popular Constructions

Grade	AWG	Wire Type	Limits of Error	Type K	Type J
Thermocouple	20	Solid	Standard	K20-1-512	J20-1-512
		Solid	Special	K20-2-512	J20-2-512
		Stranded	Standard	K20-3-512	J20-3-512
	24	Solid	Standard	K24-1-512	J24-1-512
		Solid	Special	K24-2-512	J24-2-512

Note: Bolded products are stocked.

Wire Specifications

AWG	Nominal Conductor Size		Nominal Insulation Thickness				Nominal Overall Size		Approximate Shipping Weight	
			Conductor		Overall					
	in.	(mm)	in.	(mm)	in.	(mm)	in.	(mm)	lbs/1000 ft	(kg/km)
30	0.010	(0.254)	0.004	(0.102)	0.005	(0.127)	0.026 x 0.044	(0.660 x 1.18)	3	(4.5)
24	0.020	(0.508)	0.005	(0.127)	0.005	(0.127)	0.036 x 0.064	(0.914 x 1.626)	5	(7.5)
24 S* (7/32)	0.024	(0.610)	0.005	(0.127)	0.005	(0.127)	0.043 x 0.066	(1.092 x 1.676)	6	(8.9)
20	0.032	(0.813)	0.005	(0.127)	0.005	(0.127)	0.048 x 0.088	(1.219 x 2.235)	8	(11.9)
20 S* (7/28)	0.038	(0.965)	0.005	(0.127)	0.005	(0.127)	0.056 x 0.098	(1.42 x 2.490)	9	(13.4)

Note: FEP laminate melts at approximately 260°C (500°F).

* “S” denotes stranded wire: e.g., “24 S (7/32)” is seven strands of 32 gauge wire to make a 24 gauge stranded conductor.

SERV-RITE Wire

Thermocouple and Extension Wire

Polyimide Insulated SERIES 512 (Continued)

Ordering Information

Part Number

① ASTM E 230 Calibration	② ③ AWG	④ Conductor Type/ Tolerance	⑤	⑥	⑦
			5	1	2

①	ASTM E 230 Calibration
E =	Type E
J =	Type J
K =	Type K
T =	Type T

② ③	AWG
30 =	30 gauge solid
24 =	24 gauge solid or 24 gauge stranded (7/32)
20 =	20 gauge solid or 20 gauge stranded (7/28)

④	Conductor Type/Tolerance
1 =	Thermocouple grade, solid wire, standard tolerance
2 =	Thermocouple grade, solid wire, special tolerance
3 =	Thermocouple grade, stranded wire, standard tolerance
4 =	Thermocouple grade, stranded wire, special tolerance

Note: Minimum order sizes apply for non-stock constructions.